8. An article comprising diamond doped with non-diamond material deposited on a ceramic framework material substrate.

14. The article of claim 13 wherein said filler material substantially completely fills voids in said framework material substrate.

17. An article comprising diamond deposited on a ceramic open-cell foam substrate, said open-cell foam substrate having voids therein, said voids at least partially filled with a filler material.

- 18. The article of claim 17 wherein said open-cell foam substrate comprises a material compatible with a diamond deposition process.
- 19. The article of claim 17 wherein said open-cell foam substrate comprises a material incompatible with a diamond deposition process coated with a material compatible with a diamond deposition process.
- 22. The article of claim 17 wherein said filler material substantially completely fills said voids.

23. An article comprising diamond doped with non-diamond material deposited on a ceramic open-cell foam substrate, said open-cell foam substrate having voids therein.

24. The article of claim 23 wherein said open-cell foam substrate comprises a material compatible with a diamond deposition process.

- 25. The article of claim 23 wherein said open-cell foam substrate comprises a material incompatible with a diamond deposition process coated with a material compatible with a diamond deposition process.
- 28. The article of claim 23 wherein said voids are at least partially filled with a filler material.
- 29. The article of claim 28 wherein said filler material substantially completely fills said voids.
- 32. An article comprising diamond deposited on a ceramic framework material substrate, said diamond at least partially coated with a catalytic material.